



A DAMON COMPANY

Estes Industries  
1295 H Street  
Penrose, CO 81240

# GEMINI TITAN

#1978



SHOCK CORD MOUNT

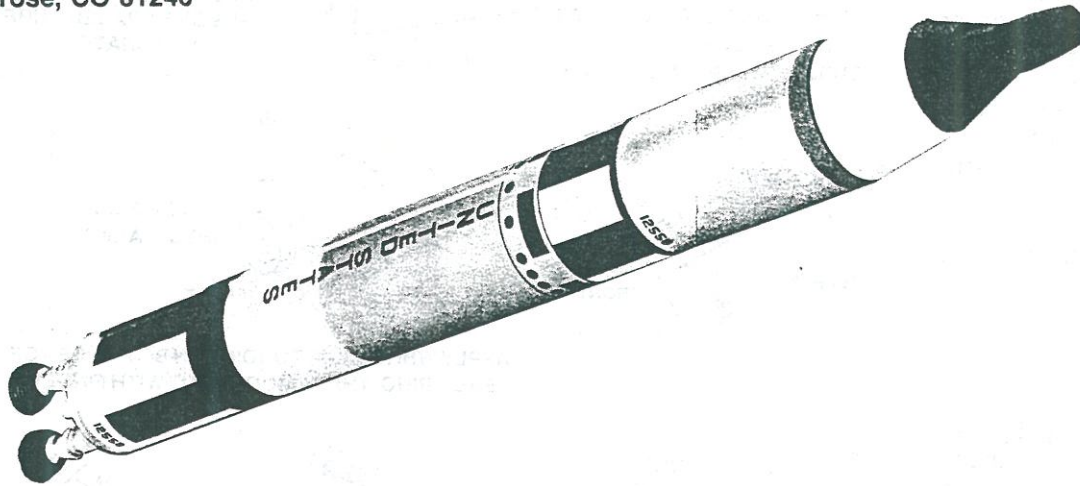
SEC. 3

SEC. 2

SEC. 1

CUT SHOCK CORD MOUNT OUT ON SOLID LINES

INCHES



## PARTS AND SUPPLIES

Locate the parts shown below and lay them out on the table in front of you. In addition to the parts included in the kit you will also need:



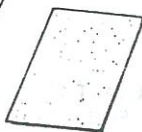
SCISSORS



PENCIL



RULER



SANDPAPER



WHITE GLUE



PAINT BRUSH



MODELING KNIFE



ENAMEL SPRAY PAINT

(Gloss White, Silver, Flat Black)



PLASTIC CEMENT



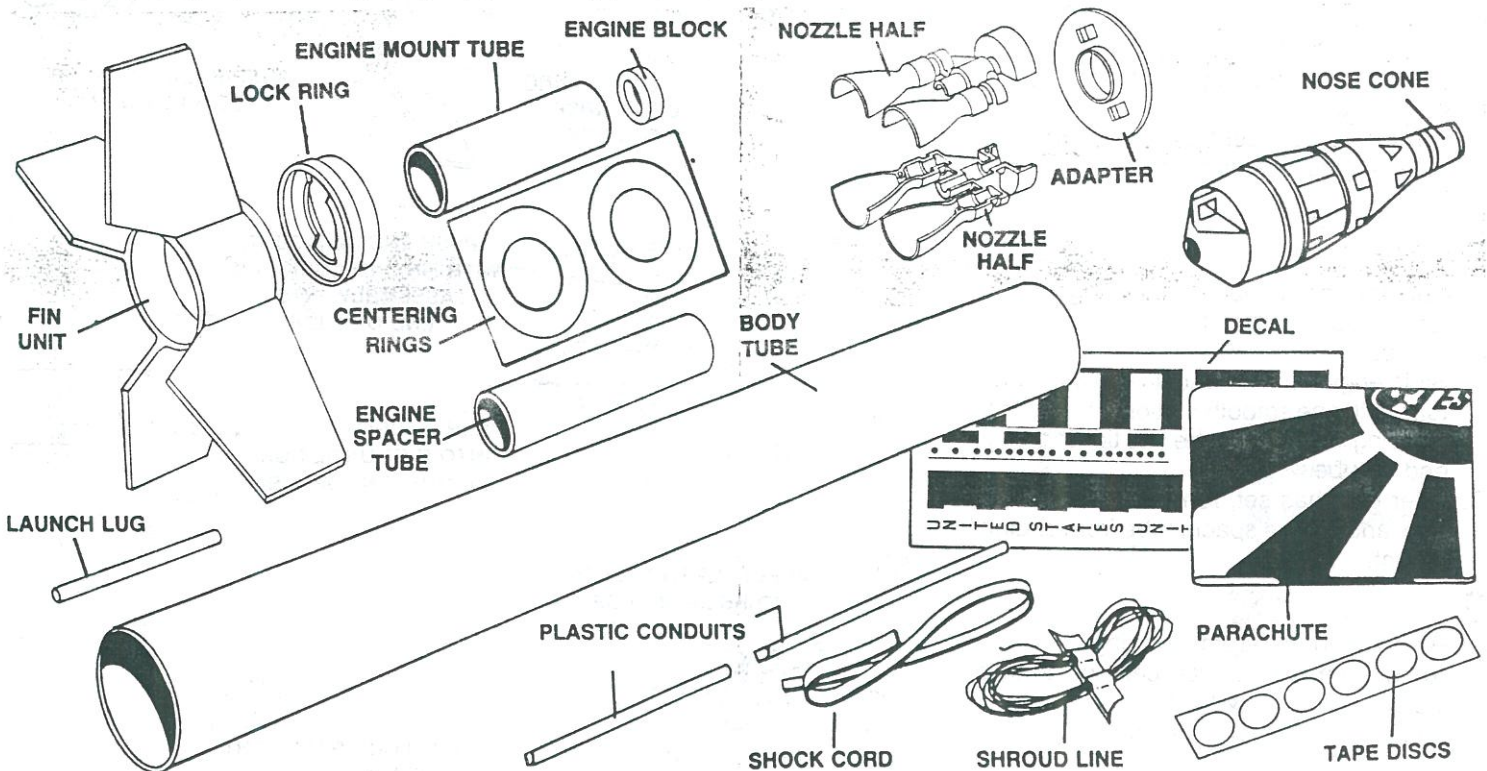
MASKING TAPE



CONTACT CEMENT

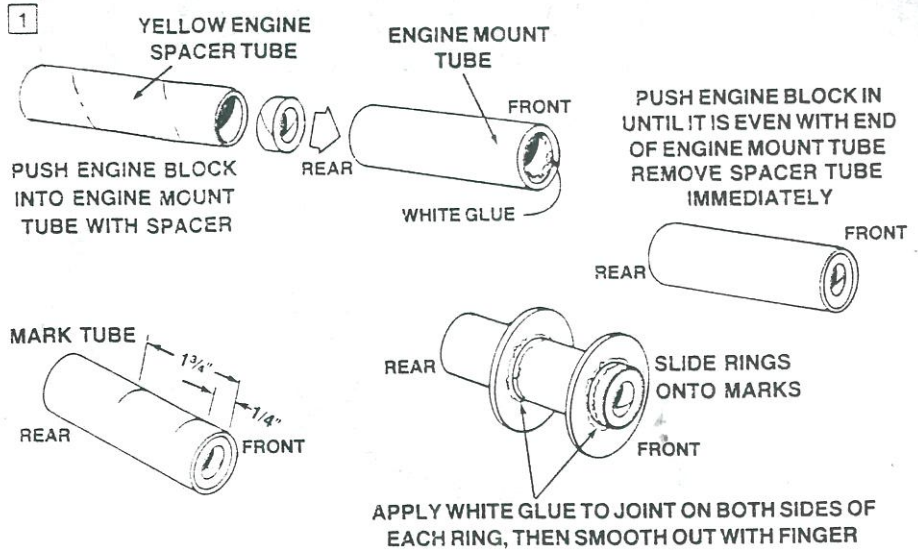
## ASSEMBLY TIP

Read all instructions before beginning work on your model. Make sure you have all parts and supplies. Test-fit all parts together before applying any glue. If any parts don't fit properly, sand as required for precision assembly.



1

- A. Apply glue to inside of one end of engine mount tube.
- B. Insert engine block into opposite end of tube and push engine block up even with end of tube. Use yellow engine spacer tube to do this. Immediately remove spacer tube before glue sets.
- C. Mark engine mount tube 1/4 and 1 3/4 inches from engine block end of tube.
- D. Remove centering rings from die-cut card.
- E. Slide rings onto tube, one at each mark. Apply glue to both sides of each ring. Set assembly aside to dry.



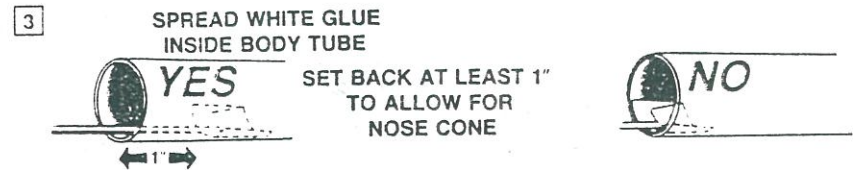
2

- A. Cut shock cord mount from front of instructions.
- B. Crease on dotted lines by folding. Spread glue on section 1 and lay end of shock cord into glue. Fold over and apply glue to back of first section and exposed part of section 2. Lay shock cord as shown and fold mount over again.
- C. Clamp unit together with fingers until glue sets.



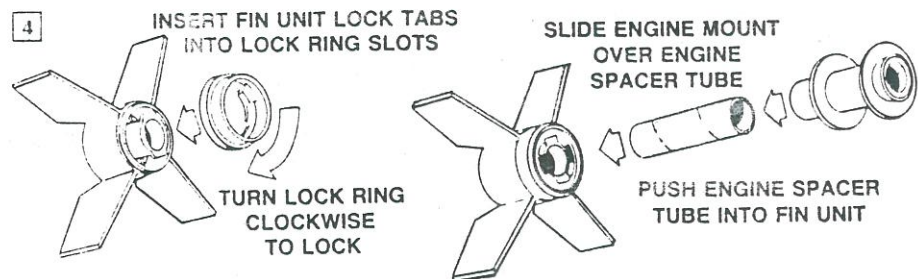
3

- A. Apply glue to inside front of body tube to cover an area no less than 1 inch to 2 inches from end. The glued area should be same size as shock cord mount.
- B. Press mount firmly into glue as shown.
- C. Hold until glue sets.



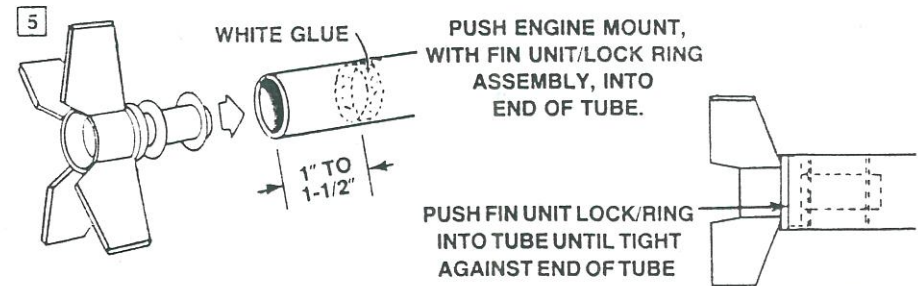
4

- A. When glue joints on engine mount are dry, test-fit engine mount into body tube. Sand centering rings if necessary to assure a smooth fit.
- B. Insert plastic fin unit into lock ring and turn to lock it into place. Do not force or overtighten.
- C. Push yellow spacer tube into fin unit and slide engine mount onto engine spacer tube.



5

- A. Apply a ring of glue inside rear of body tube about 1 inch to 1 1/2 inches from end of tube.
- B. Slide engine mount and fin unit into body tube with one smooth motion until fin unit/lock ring is inside of tube and tight against end of tube.
- C. After glue has set, remove fin unit, lock ring, and engine spacer tube from engine mount.



6

- A. Remove fin unit from lock ring.
- A. Apply tube-type plastic cement around inside rear of body tube.
- C. Slide lock ring into end of body tube. Twist and push it into place tight against end of tube

